



砂光无止境

belino-高端砂光装备制造商

SANDING AN INFINITE FUTURE
TO BUILD THE WORLD'S TOP SANDING EQUIPMENT

belino®

佛山市林丰砂光科技有限公司

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砂光无止境

belino-高端砂光装备制造

SANDING AN INFINITE FUTURE
To build the world's top sanding equipment

ABOUT US

关于我们

佛山市林丰砂光科技有限公司是一家专业从事砂光设备的生产企业，是集研发设计、生产制造、销售和出口贸易为一体的多元化公司。

公司始终秉承“科技铸造品质，服务创造品牌”的企业宗旨，经过不断专业化与责任化经营和不断创新的经营理念，已具有较强的新产品研发能力，培养了一支良好的服务团队。为了更好的适应市场需求，已研发并生产出重型异形砂光机、数控异形砂光机、柔性琴键砂光机、平面底漆砂光机、重型直线砂边机、多面砂边机、砂带清洗机及各种自动化设备，从零部件的加工到整机的组装，有较强的主动性，可根据客户的不同需求定做各种高质量的砂光设备。

公司以自主品牌“belino”----始终专注在木工机械行业中稳步发展，凭借着高质量的产品，良好的信誉，优质的服务，产品畅销全国各地以及远销美国、加拿大、印尼、马来西亚、俄罗斯、越南等海外国家。在经济全球化的今天，我们面对的是机遇更是挑战。林丰人真诚期望与国内外友人共同合作、共同发展、共同进步，共创明日辉煌！

belino sanding technology co.,ltd.is a professional manufacturer of sanding equipment.It is a diversified company integrating R&D ,design,manufacture,sales and export trade,It has an excellent R&D team,strong processing strength,strict testing procedure and reliable quality assurance.

It is the company's business philosophy to gather the best strength and contribute to the progress and development of the industry.The company aims at the long-term,product upgrading,and gradually enhance the core competitiveness of the enterprise brand.Belino team independently developed a series of products,heavy-duty abnormal sanding machine,Flat primer sanding machine,heavy-duty edge sanding machine,door sanding machine,multifaceted sanding machine,abrasive belt cleaning machine,etc,who has won the trust of more than 120 users around the world.

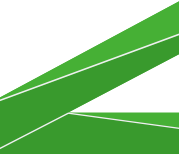


QYALITY

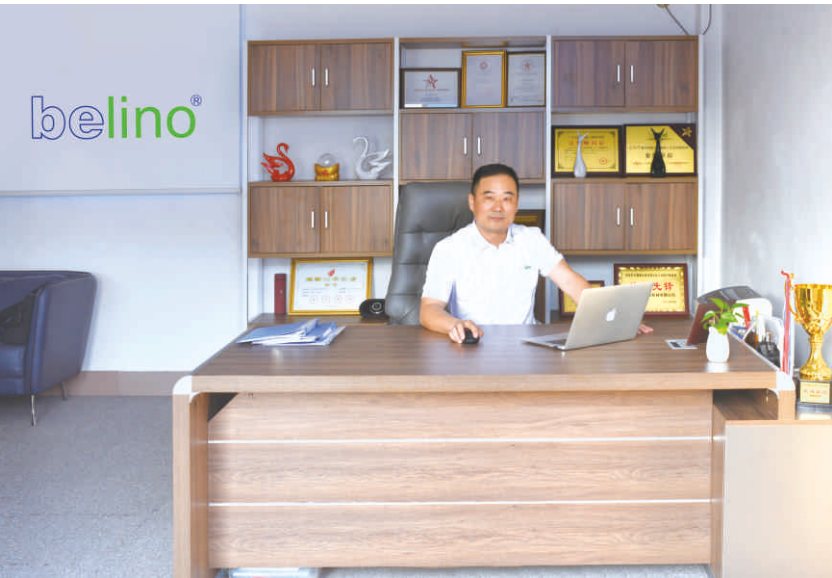
科技点亮梦想，创新永不止步

Technology illuminate dreams, innovation will never stop

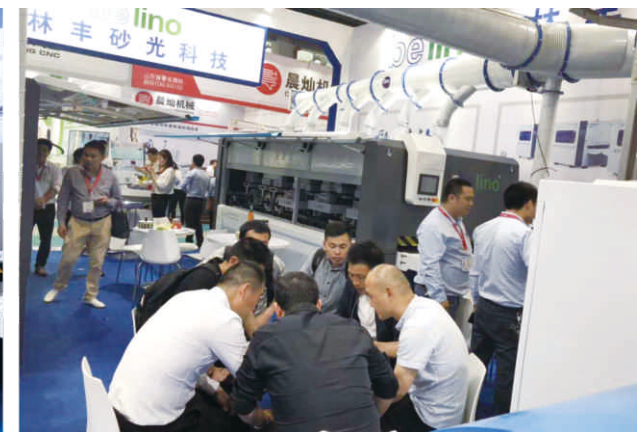




belino



服务创造品牌
SERVICE CREATES BRAND





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SP-R1000M9/R1300M9

宽幅重型异形面砂光机
WIDE AND HEAVY PROFILED SANDER



扫码观看产品视频

设备特点

- 专利式双面研磨模式，白坯和底漆砂光自由转换。
- PLC系统控制，多单元砂头灵活组合，每个砂光单元均可独立调节高度和速度。可以与自动流水线连接，从而有效的提高生产效率。
- 内置除尘装置，把板材沟槽里面的灰尘扫起来，通过吸尘器吸走。

Tech nical Features

- Patented double sided grinding mode,free conversion of white and primer sand.
- PLC system control, multi-unit sand head flexible combination, each sanding unit can independently adjust the height and speed. It can connect with automatic production line, so as to effectively improve production efficiency.
- Built-in dust removal device, the plate trench dust swept up, through the vacuum cleaner to suck away.



TECHNICAL PARAMETER 技术参数

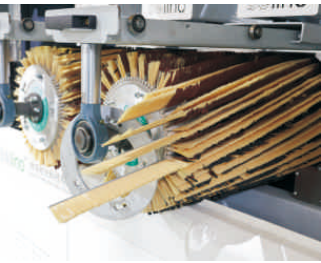
型号	Model	SP-R1000M9	SP-R1300M9
工件最大砂光宽度	Max.width of workpiece	1000mm	1300mm
工件最小加工长度	Min.length of workpiece	350mm	350mm
加工高度	Maxirnum processing height	10-100mm	10-100mm
工作台高度	Height of work!ng tabe	850mm	850mm
输送电机功率	Conveyor machine power	2.2kw	2.2kw
电源要求	Power requirement	380V 50Hz	380V 50Hz
吸尘口	Vacuum mouth	Φ150mm × 6个	Φ150mm × 6个
电源总功率	Main power	14.5 kw	16 kw
机器尺寸	Machine size	5350 × 1950 × 2100mm	5350 × 2200 × 2100mm
机器重量	Machine weight	4800kg	5200kg



各部件可整体拉出更换磨料快捷方便
Eashly pull out to change consumables



圆盘砂头采用快换接口更换快捷
Fast connector design to ensure fast change



拧开端盖螺丝直接更换耗材
Replace the abrasive material directly



PLC系统控制
PLC control system

SP-R1000M6/R1300M6

宽幅重型异形面砂光机
WIDE AND HEAVY PROFILED SANDER



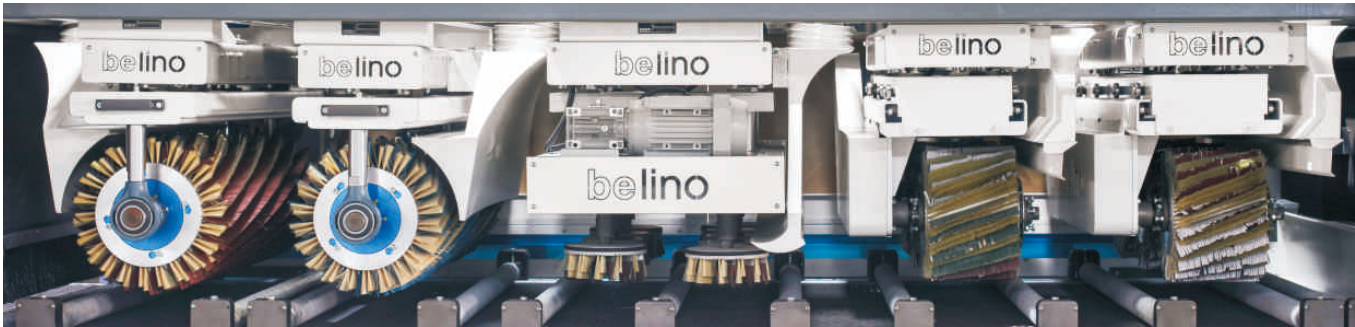
扫码观看产品视频

设备特点

- 专利式双面研磨模式，白坯和底漆砂光自由转换。
- 主要用于复合门、磨压门、吸塑门板的异形表面打磨，可实现较复杂不规则异形表面的白坯与底漆打磨。
- PLC系统控制，多单元砂头灵活组合，每个砂光单元均可独立调节高度和速度。可以与自动流水线连接，从而有效的提高生产效率。

Tech nical Features

- Patented double sided grinding mode, free conversion of white and primer sand.
- It is mainly used for grinding special-shaped surfaces of composite doors, grinding doors and plastic-absorbing doors. It can grind white blanks and primers on complex and irregular special-shaped surfaces.
- PLC system control, multi-unit sand head flexible combination, each sanding unit can independently adjust the height and speed. It can connect with automatic production line, so as to effectively improve production efficiency.



TECHNICAL PARAMETER 技术参数

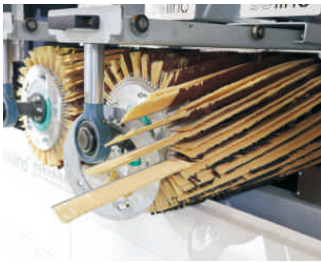
型号	Model	SP-R1000M6	SP-R1300M6
最大砂光宽度	Max.width of workpiece	1000mm	1300mm
最小加工长度	Min.length of workpiece	350mm	350mm
加工高度	Maxirnum processing height	10-100mm	10-100mm
工作台高度	Height of work!ng tabe	850mm	850mm
输送电机功率	Conveyor machine power	1.5kw	1.5kw
电源要求	Power requirement	380V 50Hz	380V 50Hz
吸尘口	Vacuum mouth	Φ150mm × 5个	Φ150mm × 5个
电源总功率	Main power	13 kw	13 kw
机器尺寸	Machine size	4330 × 1950 × 2100mm	4330 × 2200 × 2100mm
机器重量	Machine weight	3300kg	3800kg



各部件可整体拉出更换磨料快捷方便
Eashly pull out to change consumables



圆盘砂头采用快换接口更换快捷
Fast connector design to ensure fast change



拧开端盖螺丝直接更换耗材
Replace the abrasive material directly



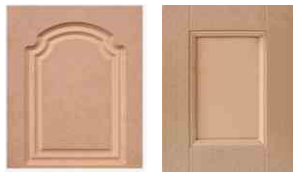
PLC系统控制
PLC control system

SP-R1000M4/R1300M4

宽幅重型异形面砂光机
WIDE AND HEAVY PROFILED SANDER



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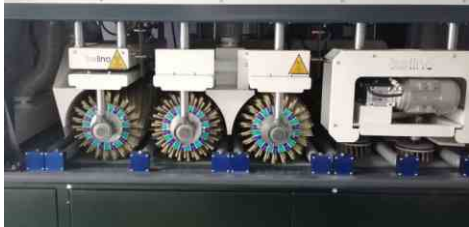


TECHNICAL PARAMETER 技术参数

型号	Model	SP-R650M4	SP-R1000M4	SP-R1300M4
最大砂光宽度	Max.width of workpiece	650mm	1000mm	1300mm
最小加工长度	Min.length of workpiece	350mm	350mm	350mm
加工高度	Maxirnum processing height	10-100mm	10-100mm	10-100mm
工作台高度	Height of working tabe	850mm	850mm	850mm
输送电机功率	Conveyor machine power	1.5kw	1.5kw	1.5kw
电源要求	Power requirement	380V 50Hz	380V 50Hz	380V 50Hz
吸尘口	Vacuum mouth	Φ150mm×3个	Φ150mm×3个	Φ150mm×3个
电源总功率	Main power	10 kw	10 kw	10 kw
机器尺寸	Machine size	3300×1600×2100mm	3300×1950×2100mm	3300×2200×2100mm
机器重量	Machine weight	1950kg	2100kg	2350kg

SP-R1000M5/R1300M5

宽幅重型异形面砂光机
WIDE AND HEAVY PROFILED SANDER



扫码观看产品视频



TECHNICAL PARAMETER 技术参数

型号	Model	SP-R650M5	SP-R1000M5	SP-R1300M5
最大砂光宽度	Max.width of workpiece	650mm	1000mm	1300mm
最小加工长度	Min.length of workpiece	350mm	350mm	350mm
加工高度	Maxirnum processing height	10-100mm	10-100mm	10-100mm
工作台高度	Height of working tabe	850mm	850mm	850mm
输送电机功率	Conveyor machine power	1.5kw	1.5kw	1.5kw
电源要求	Power requirement	380V 50Hz	380V 50Hz	380V 50Hz
吸尘口	Vacuum mouth	Φ150mm×3个	Φ150mm×3个	Φ150mm×3个
电源总功率	Main power	11 kw	11 kw	11 kw
机器尺寸	Machine size	3900×1600×2100mm	3900×1950×2100mm	3900×2200×2100mm
机器重量	Machine weight	2150kg	2300kg	2550kg

SC10

数控宽幅异形砂光机
CNC WIDE BELT PROFILING SANDING MACHINE



扫码观看产品视频



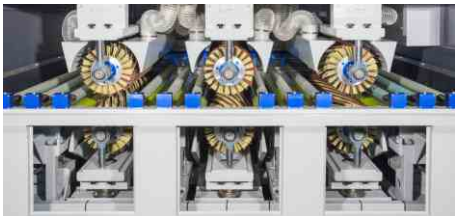
TECHNICAL PARAMETER 技术参数

型号	Model	SC10	SC13
最大加工宽度	Max working width	1000mm	1300mm
加工高度	Maximum processing height	10-80mm	10-80mm
输送电机功率	Conveyor machine power	1.5kw	1.5kw
砂带传动电机功率	Sanding belt driving motor power	5.5kw	5.5kw
圆盘电机功率	Disk electrical machine	0.75kw	0.75kw
螺旋辊电机功率	Spiral sand roller machine power	1.5kw × 2台	1.5kw × 2台
电源要求	Power requirement	380V 50HZ	380V 50HZ
电源总功率	Main power	13.2kw	13.2kw
外形尺寸	Machine size	4200 × 3100 × 2100mm	4200 × 3400 × 2080mm



MR-RR1000/RR1300

重型双面异形砂光机
HEAVY-DUTY SPECIAL-SHAPED SANDER



TECHNICAL PARAMETER 技术参数

型号	Model	MR-RR1000	MR-RR1300
加工宽度	Maximum processing width	130-1000mm	130-1300mm
加工高度	Maximum processing height	10-100mm	10-100mm
输送电机功率	Conveyor machine power	1.5kw	1.5kw
电源要求	Power requirement	380V 50Hz	380V 50Hz
电源总功率	Main power	18.45kw	18.45kw
机器重量	Machine weight	3300kg	3600kg
外形尺寸	Machine size	3700 × 1950 × 2100mm	3700 × 2200 × 2100mm

S PN-1300

柔性琴键砂光机
SOFT KEY SANDING MACHINE



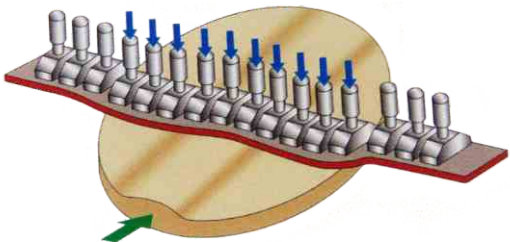
设备特点

- 1. 本机采用横向琴键砂架方式更加不容易砂穿工件表面，尤其是四边、四个角等。
- 2. 横向砂光可以最大程度的提高木皮表面的平整度，减少木皮纤维的纹理纵深，从而显著减少底漆和面漆的使用量，降低了后续的生产成本。
- 3. 横向砂光的切削力柔和平稳，可以避免油漆层在砂光过程中温度过热造成的砂带表面堵塞，节约砂光成本。
- 4. 采用双横向砂架，正反向交错设计，可以有效达到细腻的砂光痕迹，消除不良砂纹，为面漆打好基础；横向琴键砂光是目前最完美的砂光手段。

设备针对砂光工艺:
高光漆面砂光：钢琴漆（PE/PU）的砂光
high gloss paint sanding: piano paint (PE/PU) sanding

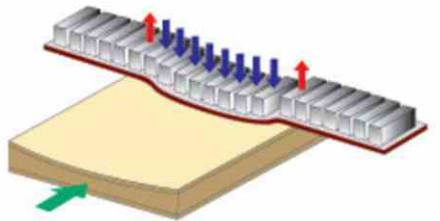
实木家具部件底漆的砂光
solid wood furniture parts of the primer sanding

贴木皮、三聚氰氨贴纸、木皮拼花的砂光
stick veneer, melamine stickers, veneer sanding

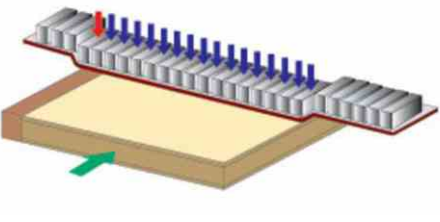


特殊气缸的独特结构使木板能够完美地贴附在 不平整的表面上。

The unique stnscture of special cylinder allows the board to be attached to an uneven surface.



琴键砂光垫，可加工不同厚度的工件，厚度差可达2mm（生产线上上下下1mm的浮动）流水线可用于加工表面不平整的板材（如格板门），也可在同一过程中加工不同厚度的板材。



Piano key sander: workpiece with different thickness can be machined, Thickness differential can reach 2mm(The production line floats up and down 1 mm) Assembly line can be used to process surface uneven plates(Such as lattice door)It can also process different thickness plates in the same process.

TECHNICAL PARAMETER 技术参数

型号	Model	S PN-1300
最大加工宽度	Working width	1300mm
最短加工长度	Min.working length	400mm
加工厚度	Working thickness	3-100mm
输送电机功率	Feeding motor power	1.5kw
升降电机功率	Lifting motor power	2 × 0.75kw
砂带传动电机功率	Sanding belt driving motor power	2 × 5.5kw
衬带传动电机功率	Lining belt driving motor power	2 × 3.0kw
总功率	Total motor power	20kw
外形尺寸	Machine size	2230 × 3950 × 1450mm

S PN-2000

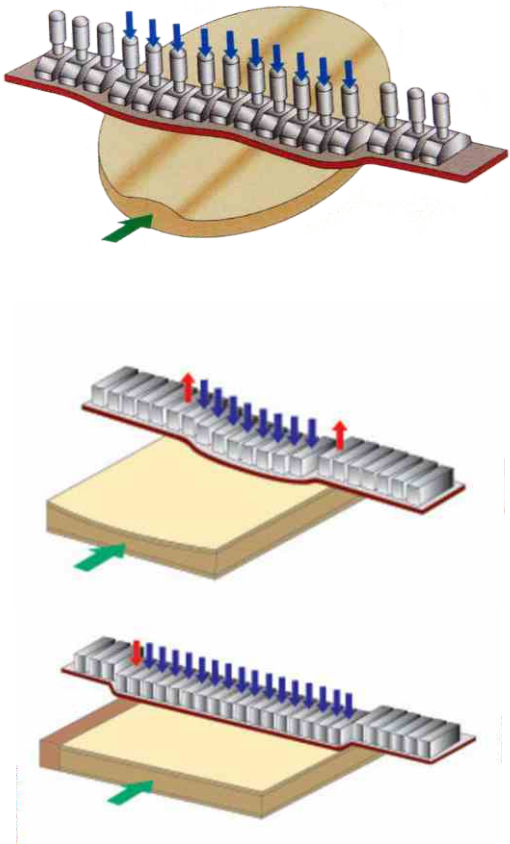
柔性琴键砂光机
SOFT KEY SANDING MACHINE



设备特点

- 1.本机采用横向琴键砂架方式更加不容易砂穿工件表面，尤其是四边、四个角等。
- 2.横向砂光可以最大程度的提高木皮表面的平整度，减少木皮纤维的纹理纵深，从而显著减少底漆和面漆的使用量，降低了后续的生产成本。
- 3.横向砂光的切削力柔和平稳，可以避免油漆层在砂光过程中温度过热造成的砂带表面堵塞，节约砂光成本。
- 4.采用双横向砂架，正反向交错设计，可以有效达到细腻的砂光痕迹，消除不良砂纹，为面漆打好基础；横向琴键砂光是目前最完美的砂光手段。

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- 1.高光漆面砂光：钢琴漆（PE/PU）的砂光
high gloss paint sanding: piano paint (PE/PU) sanding
 - 2.实木家具部件底漆的砂光
solid wood furniture parts of the primer sanding
 - 3.贴木皮、三聚氰氨贴纸、木皮拼花的砂光
stick veneer, melamine stickers, veneer sanding



特殊气缸的独特结构使木板能够完美地贴附在 不平整的表面上。

The unique stnscture of special cylinder allows the board to be attached to an uneven surface.

琴键砂光垫，可加工不同厚度的工件，厚度差可达2mm（生产线上上下下1mm的浮动）流水线可用于加工表面不平整的板材（如格板门），也可在同一过程中加工不同厚度的板材。

Piano key sander: workpiece with different thickness can be machined, Thickness differential can reach 2mm(The production line floats up and down 1 mm) Assembly line can be used to process surface uneven plates(Such as lattice door)It can also process different thickness plates in the same process.

TECHNICAL PARAMETER 技术参数

型号	Model	S PN-2000
最大加工宽度	Working width	2000mm
最短加工长度	Min.working length	400mm
加工厚度	Working thickness	3-100mm
输送电机功率	Feeding motor power	2.2kw
升降电机功率	Lifting motor power	2 × 0.75kw
砂带传动电机功率	Sanding belt driving motor power	2 × 5.5kw
衬带传动电机功率	Lining belt driving motor power	2 × 3.0kw
总功率	Total motor power	20.7 kw
外形尺寸	Machine size	2500 × 4650 × 1450mm

SR-RP1000/RP1300

平面定厚砂光机
PLANE FIXED THICKNESS SANDER



TECHNICAL PARAMETER 技术参数

型号	Model	SP-RP1000	SP-RP1300
最大加工宽度	Max working width	1000mm	1300mm
最短加工长度	Min.working length	450mm	450mm
加工厚度	Working thickness	3-100mm	3-100mm
总功率	Total motor power	38.87kw	62.92kw
输送速度	Feeding speed	5-18m/min	5-20m/min
砂带尺寸	Abrasive belt size	1100 × 2620mm	1350 × 2620mm
工作气压	Working air pressure	0.6MPa	0.6MPa
压缩空气消耗量	Air consumption	17m³/h	17m³/h
吸尘量	Volume of dust collection device	3052m³/h	6960m³/h
外形尺寸	Overall dimensions	2200 × 1800 × 2080mm	2200 × 2100 × 2080mm
重量	Net weight	3200kg	3800kg



SDS-R1000/R1300

重型上浮式底漆砂光机
PLANE FIXED THICKNESS SANDER



设备特点

- 上浮式升降系统，工作台固定不动，适合各类生产线连线。
- 加重型机架整体钢构设计，稳定性高，可叉可吊装。
- 触摸屏操作界面，智能稳定。
- 自动测厚，智能设定砂光距离，防止啃头扫尾。
- 适用于UV、PU、PE、水性油漆、平板门及各类板材的砂光。

Tech nical Features

- Floating lifting system, fixed table, suitable for all kinds of production lines.
- Add heavy frame integral steel structure design, high stability, fork can be lifted.
- Touch screen operation interface, intelligent and stable.
- Automatic thickness measurement, intelligent setting sanding distance, prevent nibble head and tail.
- Suitable for sanding UV, PU, PE, waterborne paint, flat door and all kinds of plate.

TECHNICAL PARAMETER 技术参数

型号	Model	SDS-R1000	SDS-R1300
最大加工宽度	Max working width	1000mm	1300mm
最短加工长度	Min.working length	450mm	450mm
加工厚度	Working thickness	3-100mm	3-100mm
总功率	Total motor power	26kw	26kw
输送速度	Feeding speed	5-18m/min	5-20m/min
砂带尺寸	Abrasive belt size	1100 × 2620mm	1350 × 2620mm
工作气压	Working air pressure	0.6MPa	0.6MPa
压缩空气消耗量	Air consumption	17m³/h	17m³/h
吸尘量	Volume of dust collection device	3052m³/h	6960m³/h
外形尺寸	Overall dimensions	2200 × 1800 × 2080mm	2200 × 2100 × 2080mm
重量	Net weight	3200kg	3800kg

MP2R-650

传统布轮输送式抛光机
TRADITIONAL CLOTH WHEEL CONVEYOR TYPE POLISHING MACHINE



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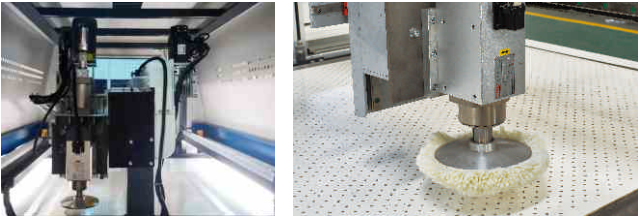
TECHNICAL PARAMETER 技术参数

型号	Model	MP2R-650
最大加工宽度	Max working width	130-650mm
加工高度	Maximum processing height	10-100mm
输送电机功率	Conveyor machine power	0.75kw
压辊升降电机功率	Press roller lift motor power	1 × 0.75kw
平抛电机功率	Surface polishing motor power	2 × 5.5kw
真空吸附电机功率	Vacuum suction motor power	2 × 5.5kw
摆动电机功率	Swing motor power	2 × 0.37kw
输送带宽度	Conveyor width	650mm
电源要求	Power requirement	380V 50Hz
电源总功率	Main power	24.24kw
机器尺寸	Machine size	3600 × 1530 × 2100mm
机器重量	Machine weight	2800kg



SMM1300

往复式薄片抛光机
RECIPROCATING WAFER POLISHING MACHINE



设备特点

- 通过真空泵用真空吸盘吸附工作的表面，使工件牢固地贴在工作台面上进行工作，适合高品质表面板材的抛光。
- 抛光轮更换方便，操作调试简单，抛光时间可以根据工作需要自行设定。
- 打蜡方式可选择，固体蜡或喷液体蜡。
- 整机采用PLC编程控制程序。

Tech nical Features

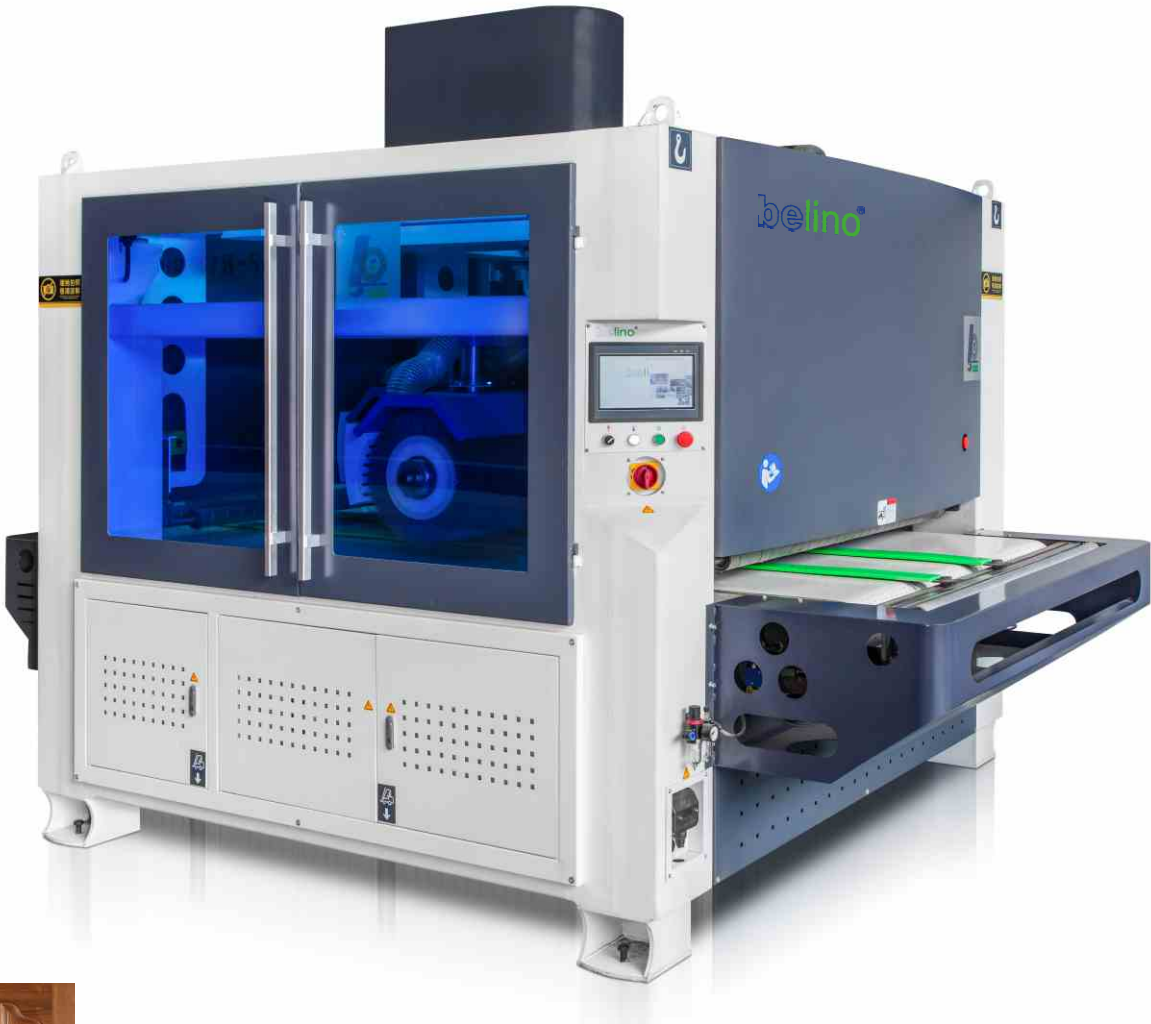
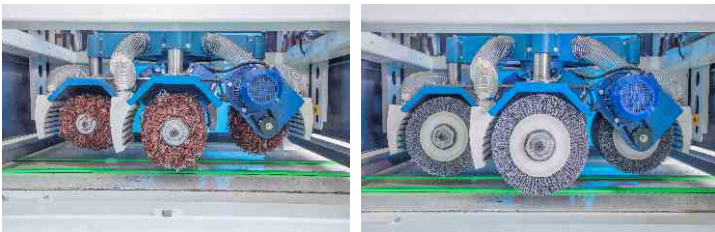
- The working surface is adsorbed by vacuum pump with vacuum chuck to make the workpiece stick firmly on the working surface, which is suitable for polishing high-quality surface plate.
- The polishing wheel is easy to change, easy to operate and debug, and the polishing time can be set according to the work needs.
- Waxing method can be selected, solid wax or spray liquid wax.
- The whole machine adopts PLC programming control program.

TECHNICAL PARAMETER 技术参数

型号	Model	SMM1300
抛光电机功率	Polishing Motor Power	2.2KW
抛光电机转速	Polishing Motor Rotation Speed	0-6500转/min(变频调速)
往复电机功率	Reciprocation Motor Power	400W
输送电机功率	Conveyor machine power	0.75KW
输送速度	Feeding speed	0-10m/min(变频调速)

POL405

星型公自转抛光机
STAR TYPE POLISHING MACHINE



belino®

设备特点

- 适用于实木门、橱柜门、雕花件、卫浴板、整屋定制、板式家具等工件的砂光打磨，万向砂辊使得砂光效果更加到位，真正实现全方位无死角打磨，带真空吸附平台方便小料的输送。

Tech nical Features

- AThis machine has been developed for people who want only the best.
- You will be choosing for perfect deburring and you will achieve a ‘high-end’ finish with this machine. It is available in 1000 mm and 1300 mm width and offers the solution for manufacturers who supply premium quality products. This top quality is achieved through a multi-rotating brush machine with four brushes that deburring uniformly and round the edges of the metal perfectly.



TECHNICAL PARAMETER 技术参数

型号	Model	POL405
最大加工宽度	Max working width	1300mm
最短加工长度	Min working length	200×200mm
加工高度	Maximum processing height	10-100mm
工作台高度	Height of working table	850mm
送料速度（机械调速）	Feed speed(mechanical speed adjust)	3-9m/min（变频调速）
电源要求	Power requirement	380V 50Hz
电源总功率	Main power	3200×2250×2400mm
机器尺寸	Machine size	33.3KW
机器重量	Machine weight	3600KG

LF-C6

板面清洁机（欧洲原厂技术支持）
SURFACE CLEANER

设备特点

- 本机适用于吸塑（膜压）门板进行PVC吸塑后的背面胶水的清洁，能有效的去除背面固化的胶。

Tech nical Features

- This machine is suitable for cleaning the glue on the back side of PVC after blister (membrane pressure) door plate, and can effectively remove the solidified glue on the back side.



TECHNICAL PARAMETER 技术参数

型号	Model	LF-C6
工件最大厚度	Max.depth of workpiece	80mm
最小加工长度	Minimum machining length	450mm
送料速度	Feeding speed	10m/min
加工厚度范围	Machining thickness range	8-80mm
总功率	Total motor power	11.5KW
外型尺寸	Overall dimensions	3600×2000×2100mm

LF1350

板面粉尘清除机
DUST REMOVAL MACHINE FOR SURFACE

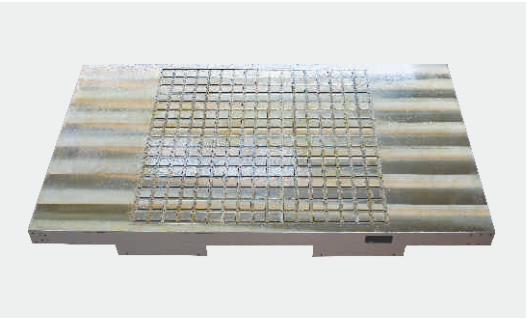


TECHNICAL PARAMETER 技术参数

型号	Model	LF1350
有效加工宽度	Working width	1300mm
有效加工厚度	Working thickness	2-80mm
最小加工长度	Minimum length	300mm
主电机功率	Main motor power	0.75KW
出尘口	Vacuum mouth	150mm
外型尺寸	Dimensions	2500×1500×1450mm



科技铸就品质
TECHNOLOGY CREATES QUALITY



F16

异形高效喷砂打磨机
PROFILED HIGH EFFICIENCY SANDBLASTING SANDER



设备特点

- 适用于实木门、橱柜门、雕花件、卫浴板、线条件、整屋定制、板式家具等工件多面和异形面的油漆砂光。
- 进料感应系统能自动开关喷枪以节省气量和沙量，砂尘分离系统可最大限度把有效的砂粒分离回收再利用，非常节省耗材。
- 连线异形抛光辊，进行精细研磨，从而达到完美的砂光效果。

Tech nical Features

- Apply to solid wood door, ambry door, carve patterns, sanitary ware board, line condition, whole house custom-made, board type furniture and other workpiece multi-surface and special-shaped surface paint sanding.
- Feed induction system can automatically switch on and off the spray gun to save air and sand, sand and dust separation system can maximize the effective sand separation recycling, very saving consumables.
- Line shaped polishing roller, fine grinding, so as to achieve perfect sanding effect.

TECHNICAL PARAMETER 技术参数

型号	Model	F16
加工长度	Processing length	≥300mm
加工宽度	Processing width	≤1300mm
加工厚度	Processing thickness	≤200mm
输送速度	Conveyor speed	1-5m/min
输送台面高度	Conveying table height	900mm
电源	Power supply	380V 50Hz
工作气压	Working pressure	0.6-0.8Mpa
总功率	Total power	15kw
外形尺寸	Dimensions	主机4510×2020×3200mm 输助架2020×1765×1020mm



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宽带砂带清洗机（砂带脱屑设备）

ABRASIVE BELT CLEAN MACHINE（CLOGGING SEPARATION TECHONOGY）

清洗脱屑提示：

- 第一次：清洗可再生寿命可达新带的80%以上
- 第二次：清洗可再生寿命可达新带的60%以上
- 第三次：清洗可再生寿命可不低于新带的30%

Clean tips：

- First time：clean renewable life up to more than 80% of new belt
- Second time: clean renewable life up to more than 60% of new belt
- Third time：clean renewable life not less than 30% of new belt



成本对比/Cost comparison

洗滞成本	ACTUAL COST	EACH PIECE	每条=¥3.88
用电量	Power	0.49kw	0.87
普通操作工	Unskilled labor	1man 人	0.71
脱屑剂	CSA		1.00
机器贬值费	Depreciation	5 year 年	1.30

=TO NEW BELT COST 新带成本

TECHNICAL PARAMETER 技术参数

型号	Model	再生机 II
可清洗砂带周长范围	Cleanable sand belt circumference scope	1500-2650mm
可清洗砂带宽度范围	Cleanable sand belt width range	610-1350mm
砂带运转功率	Sand belt running power	1.1kw
砂带脱屑电机功率	Sand belt furfuration machine power	4kw*2
砂带烘干电机功率	Sand belt stoving machine power	2.8kw
压缩空气	Air compression	0.6MPa
外形尺寸	Dimension	2600×1280×2480mm
机械重量	Machine weight	1800kg

TECHNICAL PARAMETER 技术参数

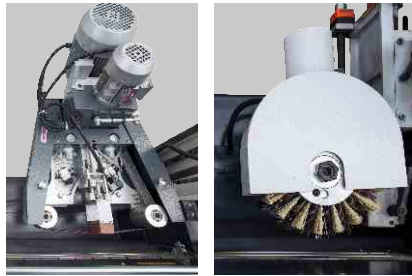
型号	Model	再生机 II
belino回转式循环过滤系统	Belino rotation circulation filter system	0.75kw
荷兰GRUNDFOS循环系统	Netherlands GRUNDFOS circulation system	1.5kw
NZPI残屑收集系统	NZP ort collection system	0.37kw
过滤量	Filter quantity	6L/min
外形尺寸	Dimension	1850×1730×1040mm
机械重量	Machine weight	780kg

设备特点/ Tech nical Features

- 砂带可再生寿命的检测数据以碳化硅布基砂带为标准，不同品牌，不同粒度的砂带实际脱屑再生数据会有相差。
- 砂带可再生能力的测试数据以实木类砂光为主，对于非实木类的砂光带脱屑能力以实际为准。
- The reproducible life ' data of the sanding belts is on the standard of the silicon carbide cloth belt.Different brand and granularity ' s indeed furfuration are different.
- Sanding belts ' reproducible life ' s testing data takes solid wood ' s sanding as the principal thing,as actual for the others.

LF-S2W2

重型直线砂边机
HEAVY-DUTY EDGE SANDING MACHINE



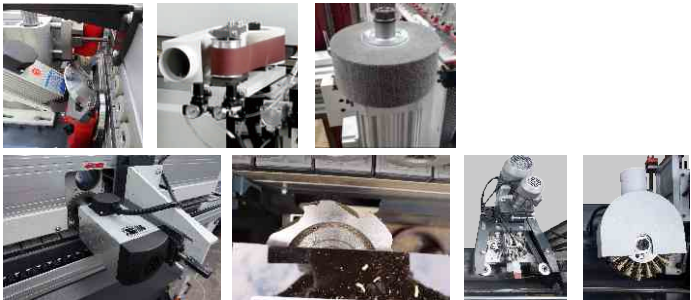
TECHNICAL PARAMETER 技术参数

型号	Model	LF-S2W2
加工宽度范围	Processing width range	35-1800mm
最小加工长度	Minimum machining length	150mm
加工厚度范围	Processing thickness range	3-80mm
送料速度（机械调速）	Feed speed(mechanical speed adjust)	（变频调速）4.5 - 32m/min
铣刀	Milling cutter	-
400砂架	400 sand frame	2个 2.38kw/台
海绵头	Sponge head	2台 2.2kw/台
主轴配置数量	Spindle configuration quantity	2 套(PLC 电脑控制砂轮自动补偿)
电源	Power supply	380V 50Hz
总功率	Total power	8.28kw
机器尺寸	Machine size	4500 × 1300 × 1500mm
重量	Weight	1950kg



LF-EMS-S2W2

重型直线铣型砂边机
HEAVY-DUTY EDGE SANDING MACHINE



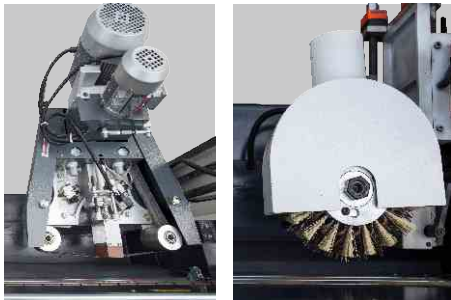
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TECHNICAL PARAMETER 技术参数

型号	Model	LF-EMS-S2W2
加工宽度范围	Processing width range	70-1800mm
最小加工长度	Minimum machining length	200mm
加工厚度范围	Processing thickness range	3-80mm
送料速度（机械调速）	Feed speed(mechanical speed adjust)	（变频调速）4.5 - 32m/min
铣刀	Milling cutter	2个 3.7kw/台 12000R/Min
400砂架	400 sand frame	2个 2.38kw/台
海绵头	Sponge head	2台 2.2kw/台
主轴配置数量	Spindle configuration quantity	2 套(PLC 电脑控制砂轮自动补偿)
电源	Power supply	380V 50Hz
总功率	Total power	18.76kw
机器尺寸	Machine size	6000 × 1300 × 1500mm
重量	Weight	2750kg

SDS-S2W2

双边砂边机
DOUBLE EDGE SANDER

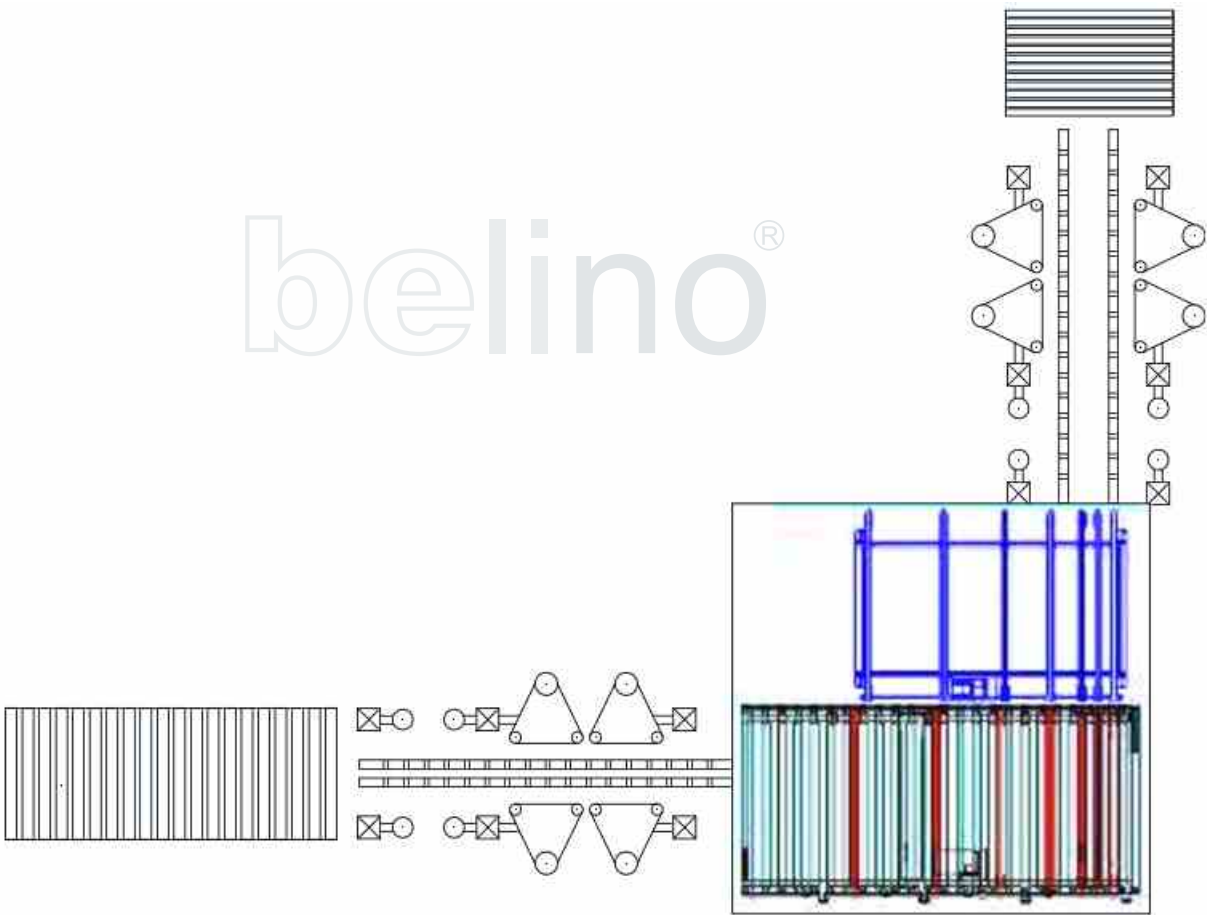


TECHNICAL PARAMETER 技术参数

型号	Model	SDS-2500
输送电机功率	Conveying motor power	0.75KW*2
砂架电机功率	Power of sand frame machine	2.2KW*2
磨头电机功率	Grinding head motor power	1.5KW*2
平面移动电机功率	Planar moving motor power	0.37KW*1
电源要求	Power supply requirements	380V 50HZ
机器总功率	Total power	10KW



belino®



SMS200-W4C2

三面异形砂光机
THREE FACED SHAPED SANDER



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砂光厚度可调，砂辊可移出来，使耗材能最大化利用
Sanding thickness adjustable, sanding rollers removable



可调节两边的砂光宽度
Both sides sanding width adjustable

设备特点

- 此设备带自动进料系统，三个面同时打磨，大大提高生产效率。
- 适用于各种实木、密度板、贴皮板等等直线型（如门边线、踢角线、相框等等）、L型的木线和长条木板的规面、异形面、平面和曲面的白坯、油磨的打磨、抛光等。

Tech nical Features

- This equipment with automatic feeding system(optional),PLC system control,three surfaces at the same time grinding,greatly improving production efficiency.
- Suitable for all kinds of solid wood,density board,and so on linear type(such as door edge line,kick angle line,photo frame,etc.), L-shaped wood line and long plank gauge,special-shaped surface,flat and curved surface white board,polishing and so on.

TECHNICAL PARAMETER 技术参数

型号	Model	SMS200-W4C2
最大加工宽度	Max working width	200mm
加工高度	Maximum processing height	10-80mm
输送电机功率	Conveyor machine power	0.75kw
电源要求	Power requirement	380V 50HZ
吸尘口	Vacuum mouth	2×150mm 4×100mm
电源总功率	Main power	10.5kw
机器尺寸	Machine size	3200×1400×1550mm
机器重量	Machine weight	1200kg

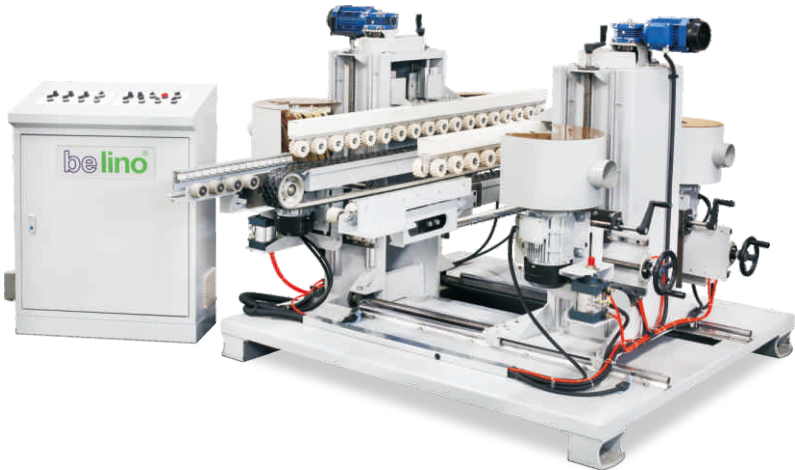


SMS-4W

双边砂边机
DOUBLE SIDE EDGE MACHINE



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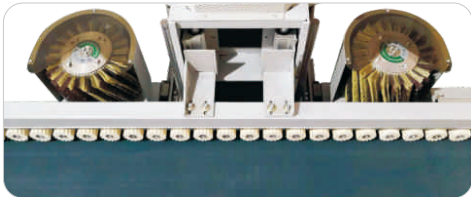


TECHNICAL PARAMETER 技术参数

型号	Model	SMS-4W
输送电机功率	Conveyor machine power	0.75kww × 2台
砂头电机功率	Motor power of sanding head	1.5kw × 4台
升降电机功率	Up and down mach}ne power	0.37kw × 2台
平面移动电机功率	Plane move motor power	0.37kw × 1台
电源要求	Power requirement	380V 50Hz
电源总功率	Main power	8.61kw
机器尺寸	Machine size	2300 × 2100 × l450mm

MH-W2

异形砂边机
PROFIED EDGE MACHINE



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TECHNICAL PARAMETER 技术参数

型号	Model	MH-W2
砂辊电机功率	Roller Sander Motor Power	1.5kw × 2
输送电机功率	Conveyor machine power	0.7kw × l
工件最大厚度	Max.depth of workpiece	190mm
砂辊装置升降电机功率	Poiler sander up and down machine power	0.37kw × l
工作台高度	Height of working table	850mm
输送带宽度	Conveyor width	400mm
电源要求	Power requirement	380V 50Hz
吸尘口	Vacuum mouth	Φ100mrn × 2个
电源总功率	Main power	4.12kw
机器尺寸	Machine size	2880 × 1250 × 1470mm
机器重量	Machine weight	1100kg

LF-SD-W4G4

数控砂光倒角一体机
CNC SANDING CHAMFER INTEGRATED MACHINE



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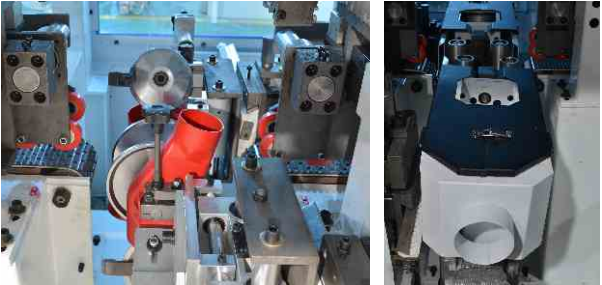


设备特点

- 设有两套高频铣刀，切削速度快，效果光滑平顺，各附带独立双向跟踪盘，切削角度和深度精准控制，对直边上下边缘进行均匀的倒角。
- 200砂架具有自动伸缩功能，保护工件头尾；砂带具有自动摆带功能，有效防止砂带跑带。

Tech nical Features

- With two sets of high frequency milling cutter, cutting speed, smooth effect, each with independent two-way tracking disc, cutting Angle and depth accurate control, the edge of the lower edge of the straight chamfer.
- 200 sand frame has automatic stretching function to protect the head and tail of the workpiece; Sand belt with automatic swing belt function, effectively prevent sand belt running.



TECHNICAL PARAMETER 技术参数

型号	Model	LF-SD-W4G4
加工宽度范围	Machining width range	20-200mm
最小加工长度	Minimum machining length	450mm
加工厚度范围	Machining thickness range	8-120mm
送料速度（机械调速）	Feed speed(mechanical speed adjust	3-35m/min
铣刀	Milling cutter	4×0.37KW
200砂架	200 sand frame	4×1.5KW
总功率	Total motor power	15KW
外型尺寸	Overall dimensions	机身：2940×1906×1712mm 电箱：1000×600×1500mm



LF-570

椅面砂光机
Chair Surface Sander



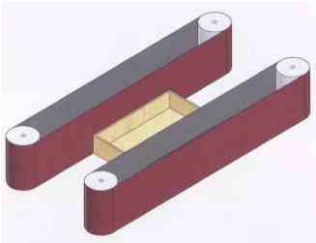
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型号	Model	LF-570
主轴动力	Spindles power	12 1/2 HP (双段变速)
最大加工尺寸	Maximum Machine size	L570xW600xH12mm
机器尺寸	Machine size	2320x1000x1950mm



LS-120

双边震荡砂光机
Double side vibration sand



迷你砂光机 Mini sanding machine

BNS-C1
多功能砂边机
Multi-function edge sanding machine

型号	Model	BNS-C1
加工厚度	Working thickness	3-190mm
电机功率	Moto power	1.5kw
主轴尺寸	Spindles size	30mm
机器尺寸	Machine size	1400 × 850 × 1200mm

MS-200C1
靠动砂光机
Channeling dynamic sand machine

型号	Model	MS-200C1
加工厚度	Working thickness	3-200mm
电机功率	Moto power	1.5kw
主轴尺寸	Spindles size	30mm
机器尺寸	Machine size	900 × 750 × 1000mm

LF-506ND250
弯料砂光机
Curve surface shaped sanding machine

型号	Model	LF-506ND250
加工长度	Working length	350*1000mm
加工厚度	Working thickness	25-75mm
砂带尺寸	Abrasive belt size	150 × 1520mm
送料速度	Feed speed	0-28m
机器尺寸	Machine size	1730 × 910 × 1440mm

MS520
迷你异形砂光机
Mini shaped sander

型号	Model	MS520
电机功率	Motor power	2.2kw
电机转速	Rotational speed of motor	0-1400转 (变频调速)
毛刷辊长度	Length of brushes drums	400mm/400mm
毛刷辊直径	Dia.of brushes drums	Φ280mm, Φ230mm
机器尺寸	Machine size	1450 × 750 × 850mm

MMR300/2
曲面异形砂光机
Curve surface shaped sanding machine

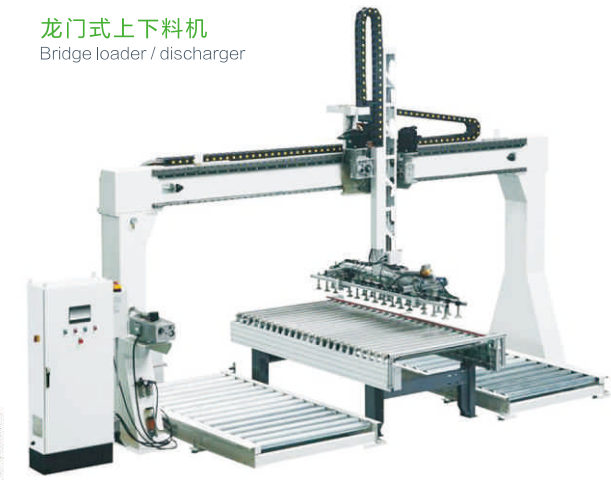
型号	Model	MMR300/2
电机功率	Motor power	2.2kw
电机转速	Rotational speed of motor	0-1400转 (变频调速)
毛刷辊长度	Length of brushes drums	300mm/300mm
毛刷辊直径	Dia.of brushes drums	Φ280
机器尺寸	Machine size	950 × 1150 × 1000mm

S-2R-2W200
三面异形砂光机
Three faced special sander

型号	Model	S-2R-2W200
最大加工宽度	Maximum machining width	200mm
输送电机功率	Transmission motor power	1.5kw
砂边加工高度	Edge machining height	10-80mm
电源总功率	Total power	7kw
机器尺寸	Machine size	2100 × 1000 × 1500mm

辅助设备 Auxiliary equipment

龙门式上下料机
Bridge loader / discharger



无动力输送辊台
Without power feeding roller table

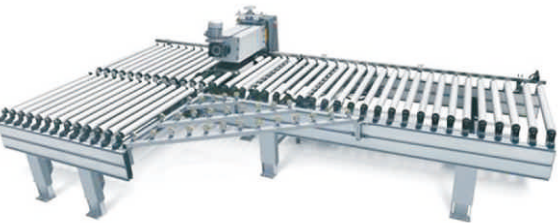


本设备主体结构采用铝型材、大气、美观。
适用于输送各种平整工件。
This equipment body structure is aluminum, charming and beautiful.
It is suitable for feeding every kind of flat workpiece.

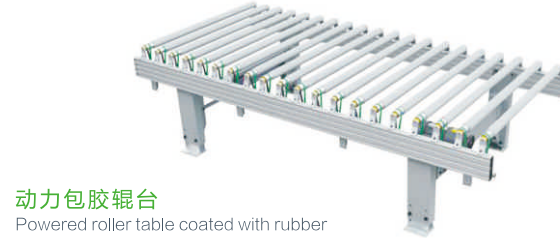
升降台
Elevator platform



升降台与各种机型的分别配合，可最大可能的减轻工人的劳动强度，更是各种自动生产线中不可少的重要设备。
Lifting table and various kind of machine is optional. If you choose then you can reduce your worker and they also the very important equipment for the automatic production line.



锥辊转向机
Cone-roller type turning machine



动力包胶辊台
Powered roller table coated with rubber



皮带输送机
Belt conveyors

本设备主体结构采用铝型材、大气、美观。
适用于输送各种平整工件。变频调速控制。
This equipment body structure is aluminum, charming and beautiful.
It is suitable for feeding every kind of flat workpiece.
Inverter speed control.



翻板机
Turnover machine

用于板材翻转，配自动上下料设备可用于贴面线，砂光线等工作场所。
最低低劳动强度，提高自动化的理想选择。
适用于输送各种平整物料。如：木板、木门。
It is use for overturn the platen with auto up and down equipment.
It is use for veneering and fewness line sanding.
Reduce the labor and improve the automation of the ideal choice.
It is suitable for every kind of flat material feeding, such as wooden plate and door .

环保吸尘系列

Abrasive belt clean machine (clogging separation techonogy)

高速离心式多布袋吸尘机，配套异形砂光机吸尘方案，管道可用PVC水管自行组装，方便、经济。

High speed centrifugal multi-cloth suction machine, along with shaped sanding machine suction solution.
It's a convenient and economical way that pipes can be assembled by PVC water pipes arbitrarily.



使用加大离心风叶，使用2950转/分钟高速电机，网速65-70米/秒，吸力比同类机型更强。
With an enlarged centrifugal blade and a 2950-rpm high-speed motor, the net speed is 65-70 m/s, and the suction is stronger than that of the same type of machine.



M4/M5
5.5kw双布袋（砂光机专用吸尘机）

M6/M7
7.5kw24个小布袋（砂光机专用吸尘机）

M8/M9/M11
11kw36个小布袋（砂光机专用吸尘机）

湿式除尘柜 Dust collect cabinet



INTRODUCTION TO CONSUMABLES FACTORY 耗材工厂介绍



belino®

林丰砂光科技有限公司自营的耗材厂，专业为客户提供各种定制研磨耗材。
Belino's own professional consumables factory supplies all kinds of customized abrasives.



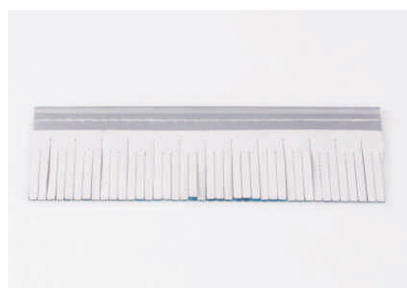
研磨耗材工具系列 Sanding tools



进口砂布剑麻一体式 / Imported sanding paper and brush unit



进口剑麻条 / Imported brush



进口白砂 / Imported white sanding paper



进口蓝砂 / Imported blue sanding paper



双面砂布 / Double sides sanding paper



羊毛球 / Wool polishing pad



砂套 / Sanding paper sleeve



海绵轮 / Sponge wheel



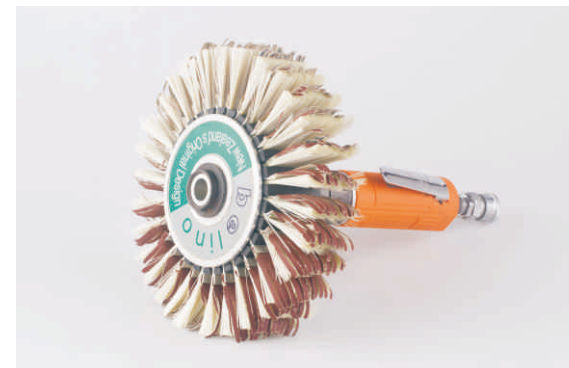
布丝轮 / Sanding paper wheel



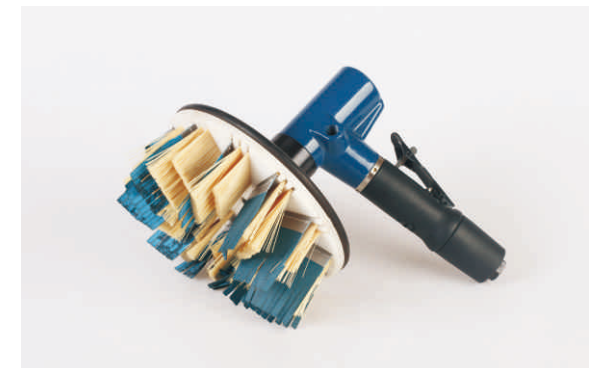
海绵砂块 / Sponge sanding pads



抛光轮/Polishing wheel



异形轮打磨机 / Portable profile sander



异形盘式打磨机 / Portable profile disk sander



气动打磨工具 / Pneumatic grinding tool



八角砂/Octagonal sand



杜邦丝轮 / DuPont abrasive wire wheel



砂带有各种号数（可定制）
Sand with various Numbers (customizable)



杜邦丝圆盘刷 / DuPont abrasive wire disk



抛光布轮/Polishing cloth round

Notes:

belino®

林丰砂光科技有限公司

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